



Environmental Product Declaration

Global GreenTag EPD Program:

Compliant to EN15804+A2 2019



**Verosol Australia Pty Ltd**

**803 Enviroscreen Semi Transparent Blind Fabric**

**Kieftte 18, 7151HZ Eibergen**

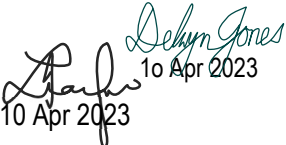
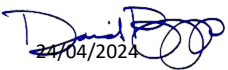
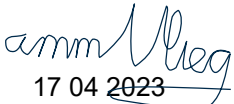
**The Netherlands**

**Verosol**

## Mandatory Disclosures

<b>EPD type</b>	Cradle to grave A1 to C4 + D	<b>Product Image</b>	
<b>EPD Numbers</b>	VEL TR02 2023EP		
<b>Issue Date</b>	10 April 2023		
<b>Valid Until</b>	10 April 2028		

## Demonstration of Verification

<b>PCR</b>	Standard EN 15804+A2 2019 serves as core Product Category Rules (PCR) [1] Sub PCR 2022 TEX V1 also applies [2].		
<input checked="" type="checkbox"/> <b>Internal</b>	 10 Apr 2023	LCA Developed by Delwyn Jones, The Evah Institute	LCA Reviewed by Direszni Naiker Ecquate Pty Ltd
	 24/04/2024	EPD Reviewed by David Baggs, Global GreenTag Pty Ltd	
<input checked="" type="checkbox"/> <b>External</b>	 17 04 2023	Third Party Verifier <sup>a</sup> Mathilde Vlieg Malaika LCT	
<b>Communication</b>	This EPD discloses potential environmental outcomes compliant with EN 15804 for business-to-business communication.		
<b>Comparability</b>	Construction product EPDs may not be comparable if not EN15804 compliant. Different program EPDs may not be comparable. Comparability is further dependent on the product category rules and data source used.		
<b>Reliability</b>	LCIA results are relative expressions that do not predict impacts on category endpoints, exceeding of thresholds, safety margins or risks.		
<b>Owner</b>	This EPD is the property of the declared manufacturer.		
<b>Explanations</b>	Further explanatory information is available at <a href="mailto:info@globalgreentag.com">info@globalgreentag.com</a> or by contacting <a href="mailto:certification1@globalgreentag.com">certification1@globalgreentag.com</a> [3].		

EPD Program Operator	LCA and EPD Producer	Declaration Owner
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## Program Description

<b>EPD Scope</b>	Cradle to grave A1 to C4 + D as defined by EN 15804 [1]																			
<b>System boundary</b>	The system boundary with nature includes material and energy acquisition, processing, manufacture, transport, installation, use plus waste arising to end of life.																			
<b>Stages included</b>	Operations A1 to D3																			
<b>Stages excluded</b>	No operation was excluded but no flows arose in modules B4, B5, B6, B7 and C3.																			
<b>Information Modules</b>	Figure 1 depicts all modules being declared including some with zero results. Any module not declared (MND) does not indicate a zero result.																			
<b>Model Information</b>	<b>Actual</b>												<b>Scenarios</b>					<b>Potential</b>		
<b>Stages</b>	Building Life Cycle Assessment												Supplementary							
<b>Modules</b>	Product			Construct		Use							End-of-Life				Benefit & load beyond system			
<b>Unit Operations</b>	A1	A2	A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D1	D2	D3	
<b>Cradle to grave phases</b>	Resources	Transport	Manufacture	Transport	Construct	Use	Maintain	Repair	Replace	Refurbish	Energy use	Water use	Demolish	Transport	Process	Waste	Disposal	Reuse	Recovery	Recycling

Figure 1 EPD Life Cycle Modules Cradle to Grave

## Data Sources

<b>Primary Data</b>	Data is from primary sources 2017 to 2022 including the manufacturer and suppliers' standards, logistics, technology, market share, management system in accordance with EN ISO 14044:2006, 4.3.2 [4]. All are physically allocated not economically allocated.
<b>A1-A3 Stage inclusions</b>	Operations include all known raw material acquisition, refining and processing plus scrap or material reuse from prior systems; electricity generated from all sources with extraction, refining & transport plus secondary fuel energy and recovery processes. Also, transport to factory gate; manufacture of inputs, ancillary material, product, packaging, maintenance, replacement plus flows leaving at end-of-waste boundary and fates of all flows at end of life
<b>Variability</b>	Significant differences of average LCIA results are declared.
<b>Chemicals of Concern</b>	Contains no substances in the European Chemicals Agency "Authorised or Candidate Lists of Substances of Very High Concern (SVHCs)".

## Data Quality

Background data source is the Evah 2023 LCI global database. Data cut-off & quality criteria complies with EN 15804 [1] LCA used background data aged <10 years and quality parameters tabled below.

Background	Data Quality	Parameters and Uncertainty (U)			
<b>Correlation</b>	<b>Metric <math>\sigma</math></b>	U $\pm$ 0.01	U $\pm$ 0.05	U $\pm$ 0.10	U $\pm$ 0.20
<b>Reliability</b>	<b>Reporting</b>	Site Audit	Expert verify	Region	Sector
	<b>Sample</b>	>66% trend	>25% trend	>10% batch	>5% batch
<b>Completion</b>	<b>Including</b>	>50%	>25%	>10%	>5%
	<b>Cut-off</b>	0.01%w/w	0.05%w/w	0.1%w/w	0.5%w/w
<b>Temporal</b>	<b>Data Age</b>	<3 years	$\leq$ 5 years	<7.5 years	<10 years
	<b>Duration</b>	>3 years	<3 years	<2 years	1 year
<b>Technology</b>	<b>Typology</b>	Actual	Comparable	In Class	Convention
<b>Geography</b>	<b>Focus</b>	Process	Line	Plant	Corporate
	<b>Range</b>	Continent	Nation	Plant	Line
	<b>Jurisdiction</b>	Representation is Global. Africa, North America, Europe, Pacific Rim			

## Product Information

This section provides data required to calculate assessment results factoring different mass and periods.

<b>Brand Name &amp; Code</b>	803 Enviroscreen Blind Fabric
<b>Range Names</b>	Enviroscreen semi-transparent blind fabric
<b>Factory warranty</b>	5 years internal use only
<b>Manufacturer, address and site representation</b>	Fabric weaving, cutting and dispatch: Colman BV Germany. Fabric coating and dyeing: Kieft 18, 7151HZ Eibergen, The Netherlands. Fabric blind manufacture: 21 Amour St, Revesby NSW 2212, Australia.
<b>Application</b>	Window coverings maintain indoor comfort and clear views
<b>Geographical Area</b>	Use and disposal as for Australasia
<b>Function in Building</b>	To reduce heat, light, glare, UV rays and energy usage
<b>Lifetime [5,6]</b>	20 years Reference Service Life (RSL) [ISO 15686]
<b>Declared unit</b>	803 Enviroscreen 220 g/m <sup>2</sup> blind fabric/kg in dry interiors of all buildings
<b>Functional unit</b>	20 years declared product use/kg cradle to grave and beyond the boundary

## Product Components

This section summarises factory components, functions, source nation and % mass share. In product content listed below the % mass has a ±5% range and a confidence interval that is 90% certain to contain true population means at any time. Listing such 90±5% certainty considers normal resource acquisition, supply chain, sedimentation, seasonal, manufacturing and product colour variation over this EPD's 5-year validity period. This also allows for intellectual property protection whilst ensuring fullest possible transparency.

Function	Component	Source	Amount
<b>Fabric</b>	Primary Polyester	Germany	>95 <98
<b>White Pigment</b>	Titanium Dioxide	Europe	>2.0 <5.0
<b>Fire Retarder</b>	Organo Phosphate	Germany	>2.0 <2.5
<b>Colour &amp; Black</b>	Mixed Dye	Spain	>1.0 <1.5
<b>Coating</b>	Polyurethane dispersion	The Netherlands	>0.6<0.7
<b>Viscofier</b>	Polyester Acrylic dispersion	Switzerland	>0.5<0.6
<b>Biocide</b>	Nano Silver	Global	>0.1<0.2
<b>Packing</b>			
<b>Core</b>	90% PCR Cardboard	Europe	>50 <55
<b>Pallet &amp; Crate</b>	Reuseable wood	Europe	>15 <20
<b>Dunnage Sac</b>	90% PCR Polypropylene	Europe	>3.0 <4.0

## Product Functional & Technical Performance Information

This section provides manufacturer specifications and additional information.

<b>Specifications</b>	<a href="http://www.verosol specifications.com.au/">www.verosol specifications.com.au/</a>		
<b>Composition</b>	Polyester Trevira CS	<b>Coating</b>	Non Metallised
<b>Thickness</b>	0.55mm ± 5%	<b>Weight</b>	220gsm ± 5%
<b>Lightfastness</b>	Excellent 5+	<b>Width maximum</b>	2400 ± 50mm
<b>Durability</b>	DIN EN ISO 105 B2: 6-7	<b>Oeko-Tex</b>	Certified
<b>AS/NZS 3837-1998</b>	Classification	<b>International</b>	Specification
<b>Volatile Organic Compounds (VOC)</b>	Specific Area Emission Rate <0.01mg/m <sup>2</sup> /hr	<b>Emissions ASTM D5116</b>	Free of Formaldehyde, VOCs, PVC & Halogens
<b>Flame Retardancy [AS/NZS 1530.3-1999]</b>	0	<b>Ignitability Index</b>	Range [0-20]
	0	<b>Spread of flame Index</b>	Range [0-10]
	0	<b>Heat evolved Index</b>	Range [0-10]
	1	<b>Smoke developed Index</b>	Range [0-10]

## System Analysis Scope and Boundaries

Stages A1 to 3 model actual operations. Stage A4 to C4 are model scenarios.

Typical scenarios are assumed to forecast unit operations as described in the next section.

Figure 2. shows included processes in a cradle to grave system boundary to end of life fates reuse, recycling, or landfill grave beyond the boundary.

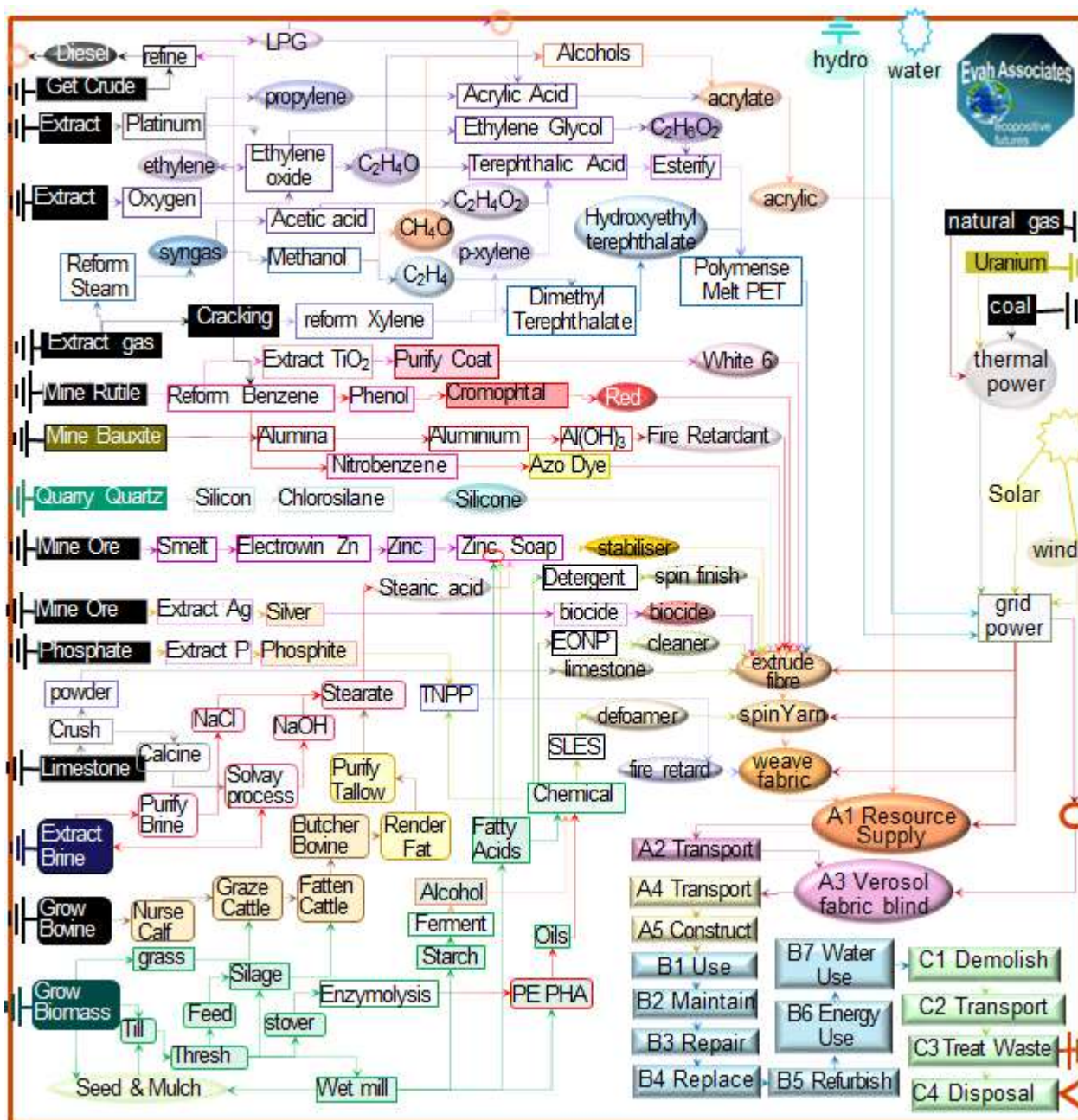


Figure 2. Product Process Flow Chart

**Environmental Impact Terminology**

Environmental impacts contributing to risks of social and ecological issues and collapse are tabled below with common names and remedies given for each indicator.

<p><b>Global warming forcing Climate Change</b></p>	<p>Greenhouse gases absorb infra-red radiation. This heat reduces thermal energy differentials, from equator to poles, forcing ocean current and wind circulation to blend and regulate climate. Weakly blended “lumpier” weather has more frequent, extreme heat wave, fire-storm, cyclone, rain-storm, flood and blizzard events. Accumulation of carbon dioxide, natural gas methane, nitrous oxides and volatile organic compounds from burning fossil fuels causes global warming. Forest and wilderness growth absorbing air-borne carbon in biomass can drawdown such accumulation. Urgent renewable energy reliance is vital in time to avoid imminent tipping points and the worsening “<b>climate emergency</b>”.</p>
<p><b>Ozone layer depletion</b></p>	<p>Stratospheric ozone loss weakens the planet's solar shield so more shorter wavelength ultraviolet (UVB) light reaching earth damages plants and increases malignant melanoma and skin cancer in humans and animals. Chlorofluorocarbons, hydrochlorofluorocarbons (HCFC), chlorobromomethane, hydrobromofluorocarbons, carbon tetrachloride, methyl chloroform, methyl bromide and halon gas cause ozone layer loss. To repair the “<b>ozone hole</b>” reliance on ozone-safe refrigerants, aerosols and solvents is essential to avoid further its depletion and enable accumulation of naturally-formed ozone.</p>
<p><b>Acidification</b></p>	<p>Acidification reduces soil and waterway pH, impedes nitrogen fixation vital for plant growth and inhibits natural decomposition. It increases rates and incidence of fish kills, forest loss and deterioration of buildings and materials. Chief synthetic causes of “<b>acid rain</b>” are emissions of sulphur and nitrogen oxides, hydrochloric and hydrofluoric acids and ammonia from burning fossil fuels polluting precipitation of rain and snow world-wide.</p>
<p><b>Eutrophication of terrestrial, freshwater and marine life</b></p>	<p>Eutrophication from excessively high macronutrient levels added to natural waters promotes excessive plant growth that severely reduces oxygen, water and habitat security for aquatic and terrestrial organisms across related ecosystems. Chief synthetic cause of “<b>algal blooms</b>” is nitrogen (N, NO<sub>x</sub>, NH<sub>4</sub>) and phosphorus (P, PO<sub>4</sub><sup>3-</sup>) in rain run-off over-fertilised land catchments.</p>
<p><b>Photochemical ozone creation</b></p>	<p>Tropospheric photochemical ozone, called “<b>summer smog</b>” near ground level, is created from natural and synthetic compounds in UV sunlight. Low concentration smog damages vegetation and crops. High concentration smog is hazardous to human health. Chief synthetic causes are nitrogen oxides, carbon monoxide and volatile organic compounds (VOC) pollutants. Avoiding reliance on dirtiest coal fuel and volatile chemicals has reduced smog incidence in many areas globally.</p>
<p><b>Depletion of minerals, metals &amp; water</b></p>	<p>Abiotic depletion of finite mineral resources increases time, effort and money required to obtain more resources to the point of extinction of naturally viable reserves. This can limit access to available, valuable and scarce elements vital for human-life. The youth movement “<b>extinction rebellion</b>” calls on adults to secure climate, reserves and biodiversity for current and future generations.</p>
<p><b>Depletion of fossil fuel reserves</b></p>	<p>Abiotic depletion of resources by consuming finite oil, natural gas, coal and yellowcake fossil fuel reserves leaves current and future generations suffering limited available, accessible, plentiful, essential valuable as well as scarce raw material, medicinal, chemical, feedstock and fuel stock. Approaching “<b>peak oil</b>” acknowledged fossil fuel reserves are finite and the need for decision-makers to act to avoid market instability, insecurity and or oil and gas wars.</p>

**Scenarios for Modules**

This section defines modelling scenarios stages A4 to D3 beyond actual operations in module A1 to A3.

<b>A4 Transport to Site</b>	<b>Type specified</b>	<b>Amount</b>	<b>Type specified</b>	<b>Amount</b>
Intercity road trucking	2t to 5t vans	220 km	85% Capacity	Full back load
Long distance road	25t semi-trailer	600 km	85% Capacity	Full back load
Continental freight rail	Diesel train	600 km	85% Capacity	Full back load
Global container	Factory to CBD	1,200km	85% Capacity	Full back load
Volume capacity (<1 to	Utilisation	1	Uncompressed	Un-nested

Module A5 stage modelling scenarios include freight to site, product and packaging scrap and its fate.

<b>A5 Installation</b>	<b>Type specified</b>	<b>Amount</b>	<b>Type specified</b>	<b>Amount</b>
Utilities used	Grid Power	0.0042M	Town water	Nil
Emissions	VOCs indoors	Nil	From landfill	All known
Waste on site	Scrap Trim	5%	Scrap Fate	Landfill
Collection	Council site	0.05 kg	Landfill route	50km no return
All packaging	As declared	kg	Energy	nil
Pack waste collection	Council site	0.0004k	Landfill route	50km no return
Pack scrap recycled	Council site	0.003kg	To Recycler	50km no return

Modules B1 Use of building fabric, B4 Replacement, B5 Refurbishment, B6 Operating Energy and B7 Operating Water each have zero flows. Scenarios for Building B2 and B3 are listed below.

<b>B2 Maintenance</b>	<b>Type</b>	<b>Amount</b>	<b>Type</b>	<b>Amount</b>
Maker's specified	URL declared	Specifie	Clean cycle	Annual
Vacuum cleaning energy	Annually	0.007M	Power mix	National grid
<b>B3 Repair</b>	Damaged	5%	Maker's	As per website
New Product	As	5%	Freight to site	5% A5
Scrap	Fate landfill	0.025kg	Recyling	0.025kg
Energy input & source	No excess	Nil	Packaging	5% A5

Module C3 Waste Treatment has zero flows. End of Life scenarios C1, C2 and C4 are listed below.

<b>C1 Demolition</b>	<b>Type specified</b>	<b>Amount</b>	<b>Type</b>	<b>Amount</b>
Operation	remove	5%	Collection	Separate
Collection process	In site waste	5%	Separate to	0
<b>C2 Transport</b>	25t truck road	50km	85% capacity	No back
<b>C4 Disposal</b>	Product specific	0.025kg	Collect	0.025kg
Typical Scenario	Damaged to	2.5%	All emissions	mass share
Recovery system	Recycling	2.5% kg	Not for energy	0.0 kg

Scenarios for modules D1Reuse, D2 Recovery and D3 Recycling are listed below.

**D Beyond System Boundary**

<b>D1 Reuse</b>	<b>Type specified</b>	<b>Amou</b>	<b>Type</b>	<b>Amount</b>
Typical performance	Fit for purpose	95%	Reuse in	0.95kg
<b>D2 Recovery</b>	Surface	95%	Clean in	0.95kg
<b>D3 Recycle</b>	Take back	2.5%	Clean fibre	0.025kg

**Glossary of Terms, Methods and Units**

Acronyms, methods and units of impact potentials plus inventory inputs and outputs, are defined below

Impact Potentials	Acronym	Description of Methods	Units
Climate Change fossil	GWP <sub>ff</sub>	GWP fossil fuels [7]	kg CO <sub>2eq</sub>
Climate Change biogenic	GWP <sub>bio</sub>	GWP biogenic [7]	kg CO <sub>2eq</sub>
Climate Change land use	GWP <sub>luluc</sub>	GWP land use & change [7]	kg CO <sub>2eq</sub>
Climate Change total	GWP <sub>t</sub>	Global Warming Potential [7]	kg CO <sub>2eq</sub>
Stratospheric Ozone Depletion	ODP	Stratospheric Ozone Loss [8]	kg CFC <sub>11eq</sub>
Photochemical Ozone Creation	POCP	Summer Smog [9]	kg NMOC <sub>eq</sub>
Acidification Potential	AP	Accumulated Exceedance [10]	mol H <sup>+</sup> <sub>eq</sub>
Eutrophication Freshwater	EP <sub>fresh</sub>	Excess nutrients freshwater [11]	kg P <sub>eq</sub>
Eutrophication Marine	EP <sub>marine</sub>	Excess marine nutrients [11]	kg N <sub>eq</sub>
Eutrophication Terrestrial	EP <sub>land</sub>	Excess Terrestrial nutrients [11]	mol N <sub>eq</sub>
Mineral & Metal Depletion	ADP <sub>min</sub>	Abiotic Depletion minerals [12]	kg Sb <sub>eq</sub>
Fossil Fuel Depletion	ADP <sub>ff</sub>	Abiotic Depletion fossil fuel [13]	MJ <sub>ncv</sub>
Water Depletion	WDP	Water Deprivation Scarcity [14, 15]	m <sup>3</sup> <sub>WDP eq</sub>
Fresh Water Net	FW	Lake, river, well & town water	m <sup>3</sup>
Secondary Material	SM	Post-consumer recycled (PCR)	kg
Secondary Renewable Fuel	RSF	PCR biomass burnt	MJ <sub>ncv</sub>
Primary Energy Renewable Material	PERM	Biomass retained material	MJ <sub>ncv</sub>
Primary Energy Renewable Not Feedstock	PERE	biomass fuels burnt	MJ <sub>ncv</sub>
Primary Energy Renewable Total	PERT	Biomass burnt + retained	MJ <sub>ncv</sub>
Secondary Non-renewable Fuel	NRSF	PCR fossil-fuels burnt	MJ <sub>ncv</sub>
Primary Energy Non-renewable Material	PENRM	Fossil feedstock retained	MJ <sub>ncv</sub>
Primary Energy Non-renewable Not Feedstock	PENRE	fossil-fuel used or burnt	MJ <sub>ncv</sub>
Primary Energy Non-renewable Total	PENRT	Fossil feedstock & fuel use	MJ <sub>ncv</sub>
Hazardous Waste Disposed	HWD	Reprocessed to contain risks	kg
Non-hazardous Waste Disposed	NHWD	Municipal landfill facility waste	kg
Radioactive Waste Disposed	RWD	Mostly ex nuclear power stations	kg
Components For Reuse	CRU	Product scrap for reuse as is	kg
Material For Recycling	MFR	Factory scrap to remanufacture	kg
Material For Energy Recovery	MER	Factory scrap use as fuel	kg
Exported Energy Electrical	EEE	Uncommon for building products	MJ <sub>ncv</sub>
Exported Energy Thermal	EET	Uncommon for building products	MJ <sub>ncv</sub>



## Module A1 to A5 Results

Table 1 shows results from A1 Resources, A2 Transport, A3 Manufacture, A4 Transport to A5 Construction.

**Table 1 A1-3 to A5 Impact & Inventory Results/Functional Unit**

Result	A1-3	A4	A5
Climate Change biogenic	-0.86	-1.0E-06	-0.87
Climate Change luluc	7.3E-05	2.8E-09	4.8E-06
Climate Change fossil	17	0.17	0.94
Climate Change total	16	0.17	0.90
Stratospheric Ozone Depletion	2.0E-07	2.9E-13	1.6E-08
Photochemical Ozone Creation	6.4E-02	9.3E-04	3.5E-03
Acidification Potential	2.7E-02	9.0E-05	1.6E-03
Eutrophication Freshwater	9.0E-06	2.1E-09	4.4E-07
Eutrophication Marine	6.0E-03	1.7E-05	3.9E-04
Eutrophication Terrestrial	1.8E-02	5.5E-05	1.0E-03
Fossil Depletion	13	0.20	0.66
Mineral and Metal Depletion	3.1E-03	1.1E-05	2.5E-04
Water Scarcity Depletion	0.67	1.6E-05	0.03
Net Fresh Water Use	4.11	1.0E-04	0.19
Secondary Material	6.0	4.7E-06	0.25
Secondary Renewable Fuel	5.5	0	5.5
Primary Renewable Material	0.04	3.7E-03	-0.04
Primary Energy Renewable Not Feedstock	15	5.1E-04	16
Primary Energy Renewable Total	21	4.2E-03	21
Secondary Non-renewable Fuel	1.4	1.1E-03	1.5
Primary Energy Non-renewable Material	43	0.97	44
Primary Non-renewable Energy Not Feedstock	192	1.6	195
Primary Energy Non-renewable Total	235	2.6	239
Hazardous Waste Disposed	9.2E-03	3.3E-04	4.2E-04
Non-hazardous Waste Disposed	1.4	2.9E-03	0.12
Radioactive Waste Disposed	3.3E-15	1.7E-31	2.8E-16
Components For Reuse	0	0	0
Material For Recycling	1.1	1.0E-05	6.0E-02
Material For Energy Recovery	1.2E-03	3.4E-07	5.9E-05
Exported Energy Electrical	0	0	0
Exported Energy Thermal	0	0	0



**803 Enviroscreen Blind Fabric  
 VEL TR02 2023EP**

**Module B1 to B7 Results**

Table 2 shows results for building operations from B1 Use, B2 Maintain, B3 Repair, B4 Replace, B5 Refurbish, B6 Energy Use to B7 Water Use

**Table 2 B1 to B7 Impact & Inventory Results/Functional Unit**

Result	B1	B2	B3	B4	B5	B6	B7
Climate Change biogenic	0	-2.6E-04	-0.04	0	0	0	0
Climate Change luluc	0	4.1E-07	3.6E-06	0	0	0	0
Climate Change fossil	0	0.05	0.86	0	0	0	0
Climate Change total	0	4.5E-02	0.82	0	0	0	0
Stratospheric Ozone Depletion	0	2.1E-15	1.1E-08	0	0	0	0
Photochemical Ozone Creation	0	2.4E-04	3.3E-03	0	0	0	0
Acidification Potential	0	1.1E-04	1.4E-03	0	0	0	0
Eutrophication Freshwater	0	1.3E-11	4.5E-07	0	0	0	0
Eutrophication Marine	0	2.0E-05	3.0E-04	0	0	0	0
Eutrophication Terrestrial	0	1.5E-04	9.2E-04	0	0	0	0
Fossil Depletion	0	2.8E-02	0.66	0	0	0	0
Mineral and Metal Depletion	0	2.2E-10	1.6E-04	0	0	0	0
Water Scarcity Depletion	0	4.1E-07	0.03	0	0	0	0
Net Fresh Water Use	0	2.8E-09	0.21	0	0	0	0
Secondary Material	0	2.6E-04	0.30	0	0	0	0
Secondary Renewable Fuel	0	1.2E-03	0.28	0	0	0	0
Primary Renewable Material	0	5.2E-08	1.90E-03	0	0	0	0
Primary Energy Renewable Not Feedstock	0	2.7E-02	7.70E-01	0	0	0	0
Primary Energy Renewable Total	0	2.7E-02	1.0	0	0	0	0
Secondary Non-renewable Fuel	0	1.6E-08	0.07	0	0	0	0
Primary Energy Non-renewable Material	0	8.4E-03	2.2	0	0	0	0
Primary Non-renewable Energy Not Feedstock	0	0.50	9.8	0	0	0	0
Primary Energy Non-renewable Total	0	0.51	12	0	0	0	0
Hazardous Waste Disposed	0	8.0E-04	4.8E-04	0	0	0	0
Non-hazardous Waste Disposed	0	0.32	0.08	0	0	0	0
Radioactive Waste Disposed	0	8.3E-16	1.7E-16	0	0	0	0
Components For Reuse	0	0	0	0	0	0	0
Material For Recycling	0	6.0E-02	5.7E-02	0	0	0	0
Material For Energy Recovery	0	1.0E-04	6.1E-05	0	0	0	0
Exported Energy Electrical	0	0	0	0	0	0	0
Exported Energy Thermal	0	0	0	0	0	0	0

## Module C1 to C4 Results

Table 3 shows End-of-Life results for C1 Demolish, C2 Transport, C3 Process waste and C4 Disposal.

**Table 3 C1 to C4 Impact & Inventory Results/Functional Unit**

Result	C1	C2	C3	C4
Climate Change biogenic	-1.1E-04	-1.0E-06	0	-5.6E-07
Climate Change luluc	1.7E-07	1.4E-09	0	1.7E-10
Climate Change fossil	1.9E-02	6.1E-03	0	1.2E-03
Climate Change total	1.9E-02	6.1E-03	0	1.2E-03
Stratospheric Ozone Depletion	9.0E-16	1.1E-13	0	1.8E-14
Photochemical Ozone Creation	1.0E-04	6.0E-05	0	2.8E-05
Acidification Potential	4.6E-05	5.1E-06	0	3.6E-06
Eutrophication Freshwater	5.7E-12	3.1E-10	0	5.2E-11
Eutrophication Marine	8.5E-06	9.5E-07	0	6.6E-07
Eutrophication Terrestrial	6.2E-05	3.4E-06	0	1.3E-06
Fossil Depletion	1.2E-02	7.5E-03	0	1.4E-03
Mineral and Metal Depletion	9.5E-11	4.0E-06	0	8.0E-07
Water Scarcity Depletion	8.5E-07	1.4E-06	0	1.2E-06
Net Fresh Water Use	5.2E-06	8.7E-06	0	7.5E-06
Secondary Material	2.2E-04	2.2E-06	0	3.0E-07
Secondary Renewable Fuel	5.3E-04	2.2E-06	0	6.8E-07
Primary Renewable Material	2.2E-08	0	0	2.6E-04
Primary Energy Renewable Not Feedstock	1.1E-02	0	0	1.9E-05
Primary Energy Renewable Total	1.1E-02	1.6E-03	0	2.8E-04
Secondary Non-renewable Fuel	6.7E-09	2.1E-04	0	7.8E-05
Primary Energy Non-renewable Material	3.6E-03	1.8E-03	0	7.2E-03
Primary Non-renewable Energy Not Feedstock	0.21	4.8E-04	0	1.2E-02
Primary Energy Non-renewable Total	0.22	3.7E-02	0	1.9E-02
Hazardous Waste Disposed	1.0E-06	1.2E-05	0	2.4E-06
Non-hazardous Waste Disposed	5.4E-05	9.7E-05	0	5.0E-02
Radioactive Waste Disposed	9.2E-37	8.5E-32	0	1.1E-32
Components For Reuse	0	0	0	0
Material For Recycling	2.9E-04	4.6E-06	0	1.5E-01
Material For Energy Recovery	2.1E-12	1.5E-07	0	2.4E-08
Exported Energy Electrical	0	0	0	0
Exported Energy Thermal	0	0	0	0

**Module D1 to D4 Results Beyond System Boundaries**

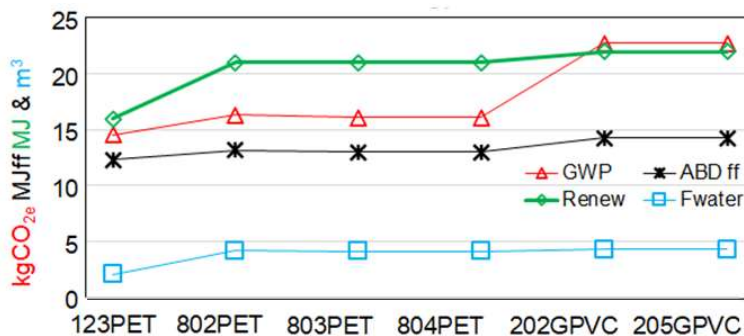
Table 4 shows results for Beyond System Boundaries in phases D1 Reuse, D2 Recovery to D3 Recycle.

**Table 4 D1 to D4 Impact & Inventory Results/Functional Unit**

Result	D1	D2	D3
Climate Change biogenic	-0.05	-1.8E-05	-1.3E-03
Climate Change luluc	2.0E-05	1.8E-09	5.2E-07
Climate Change fossil	4.6	2.5E-04	0.16
Climate Change total	4.3	2.3E-04	0.15
Stratospheric Ozone Depletion	5.8E-08	5.9E-13	2.3E-09
Photochemical Ozone Creation	1.7E-02	1.0E-06	7.2E-04
Acidification Potential	7.4E-03	4.4E-07	3.5E-04
Eutrophication Freshwater	2.4E-06	1.2E-10	6.8E-09
Eutrophication Marine	1.6E-03	7.7E-08	7.8E-05
Eutrophication Terrestrial	4.9E-03	5.2E-07	2.1E-04
Fossil Depletion	3.5	1.5E-04	1.2E-01
Mineral and Metal Depletion	8.6E-04	5.7E-08	4.1E-05
Water Scarcity Depletion	0.18	1.8E-05	1.6E-03
Net Fresh Water Use	1.1	1.1E-04	1.0E-02
Secondary Material	1.6	0	3.3E-02
Secondary Renewable Fuel	0.34	4.2E-05	1.5E-03
Primary Renewable Material	0.01	2.0E-04	6.0E-03
Primary Energy Renewable Not Feedstock	0.89	2.3E-04	0.20
Primary Energy Renewable Total	1.2	4.7E-04	0.21
Secondary Non-renewable Fuel	0.06	7.7E-06	1.5E-03
Primary Energy Non-renewable Material	2.7	3.2E-04	0.14
Primary Non-renewable Energy Not Feedstock	13	2.4E-03	1.9
Primary Energy Non-renewable Total	16	2.7E-03	2.0
Hazardous Waste Disposed	2.5E-03	1.9E-07	1.5E-04
Non-hazardous Waste Disposed	0.40	2.0E-05	1.4E-02
Radioactive Waste Disposed	9.2E-16	4.9E-21	4.3E-17
Components For Reuse	0	0	0
Material For Recycling	0.29	1.5E-05	5.9E-04
Material For Energy Recovery	3.2E-04	6.5E-09	3.3E-06
Exported Energy Electrical	0	0	0
Exported Energy Thermal	0	0	0

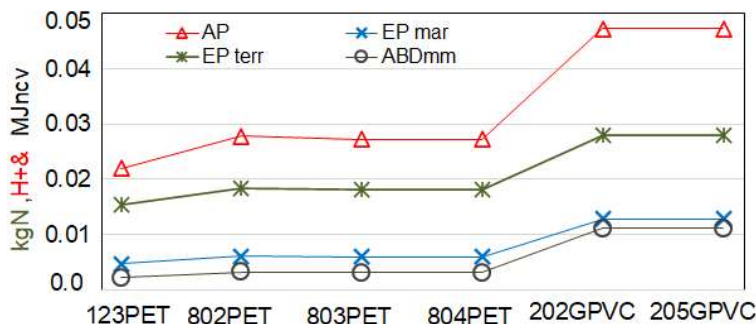
**Interpretation**

This section discusses results /kg fabric blinds cradle to gate A1 to A3 as well as cradle to grave A 1 to D3. They include metalised PET 123 Earth and 802 EnviroScreen along with non-metalised 803 and 804 EnviroScreen versus metalised 202 and 205 SilverScreen 65% PVC and glass blind fabrics. Figure 3 shows results of Global Warming Potential (GWP) and fossil fuel depletion (MJ ncv) A1 to A3. It shows metalised French-made emulsion PVC coated and glass fabric GWP is highest.



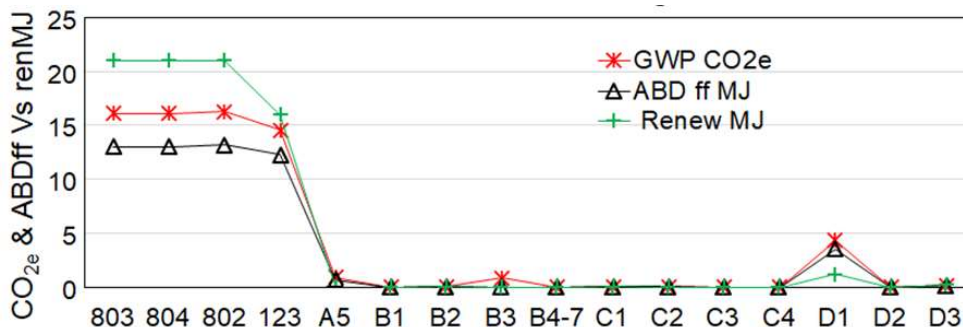
**Figure 3 A1-A3 GWP, ADP Fossil Fuel & freshwater & renewable energy/kg product**

Figure 4 shows A1 to A3 results of acidification (AP) versus mineral and metal depletion (ABD M), marine eutrophication (EP<sub>Mar</sub>) and terrestrial (EP<sub>Terra</sub>) results /kg product sensitive to the majority primary polyester content. It also shows highest GWP sensitivity of all to the PVC Glass fabric which has higher results for all .



**Figure 4 A1-A3 AP, EP marine & Terrestrial & ABD mineral & metal FF/kg product**

Figure 5 shows GWP, fossil fuel depletion and renewable energy content /kg product A1 to D1. Most damage arose from A1-A3 with insignificant results from other phases, until D1 beyond the system boundary. There typical 95% is reused and 5% worn and or damaged fabric is replaced with new product.



**Figure 5 A1-D3 GWP Vs GWP, ADP Fossil Fuel & renewable energy/kg**

Reuse for 20 to 40 more years significantly reduces product impacts over a 60-year building life. Subsequently as most remain unchanged over built life no significant damages arise for phases A4 to C4.

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